



# SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

**Product name:** STYROFOAM™ SPF MX 2030 Polyol 55gal

**Issue Date:** 04/10/2015

**Print Date:** 06/19/2015

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** STYROFOAM™ SPF MX 2030 Polyol 55gal

**Recommended use of the chemical and restrictions on use**

**Identified uses:** For industrial use. Component(s) for the manufacture of urethane polymers. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

**COMPANY IDENTIFICATION**

THE DOW CHEMICAL COMPANY  
2030 WILLARD H DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

**Customer Information Number:**

800-258-2436

SDSQuestion@dow.com

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** 800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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**Hazard classification**

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Skin irritation - Category 2

Serious eye damage - Category 1

Reproductive toxicity - Category 2

Specific target organ toxicity - repeated exposure - Category 2 - Oral

Aspiration hazard - Category 1

**Label elements**

**Hazard pictograms**



Signal word: **DANGER!**

**Hazards**

May be fatal if swallowed and enters airways.  
Causes skin irritation.  
Causes serious eye damage.  
Suspected of damaging fertility or the unborn child.  
May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

**Precautionary statements**

**Prevention**

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.  
Wash skin thoroughly after handling.  
Wear eye protection/ face protection.  
Wear protective gloves.  
Use personal protective equipment as required.

**Response**

IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician.  
IF ON SKIN: Wash with plenty of soap and water.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.  
IF exposed or concerned: Get medical advice/ attention.  
Do NOT induce vomiting.  
If skin irritation occurs: Get medical advice/ attention.  
Take off contaminated clothing and wash before reuse.

**Storage**

Store locked up.

**Disposal**

Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

no data available

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

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**Chemical nature:** Polyol

This product is a mixture.

Component	CASRN	Concentration
1,4-Benzenedicarboxylic Acid, Dimethyl Ester, manuf. of, by-products from, Polymers with Diethylene Glycol	70749-97-2	>= 30.0 - <= 60.0 %
Phenol, polymer with formaldehyde , propylene oxide and ethylene oxide	25134-86-5	>= 10.0 - <= 30.0 %
1,1,1,3,3 - Pentafluoropropane	460-73-1	>= 10.0 - <= 30.0 %
Triethyl phosphate	78-40-0	>= 5.0 - <= 10.0 %
Diethylene glycol	111-46-6	>= 5.0 - <= 10.0 %
2-(2-Hydroxyethoxy)ethyl-2-hydroxypropyl-3,4,5,6-tetrabromo phthalate	20566-35-2	>= 3.0 - <= 7.0 %
Amine polyol	940912-28-7	>= 1.0 - <= 5.0 %
N,N-Dimethylcyclohexylamine	98-94-2	>= 1.0 - <= 5.0 %
Tris(dimethylamino)propyl amine	33329-35-0	>= 1.0 - <= 5.0 %
Triethanolamine	102-71-6	>= 1.0 - <= 5.0 %
1-Methyl-1H-imidazole	616-47-7	>= 1.0 - <= 5.0 %

#### 4. FIRST AID MEASURES

##### Description of first aid measures

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

**Skin contact:** Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Destroy contaminated leather items such as shoes, belts, and watchbands. Suitable emergency safety shower facility should be immediately available.

**Eye contact:** Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

**Ingestion:** Do not induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

#### **Indication of any immediate medical attention and special treatment needed**

**Notes to physician:** Maintain adequate ventilation and oxygenation of the patient. If burn is present, treat as any thermal burn, after decontamination. Due to structural analogy and clinical data, this material may have a mechanism of intoxication similar to ethylene glycol. On that basis, treatment similar to ethylene glycol intoxication may be of benefit. In cases where several ounces (60 - 100 ml) have been ingested, consider the use of ethanol and hemodialysis in the treatment. Consult standard literature for details of treatment. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Exposure to amine vapors may cause minor transient edema of the corneal epithelium (glauropsia) with blurred vision, blue haze and halos around bright objects. Effects disappear in a few hours and temporarily reduce ability to drive vehicles. Cholinesterase inhibition has been noted in human exposure but is not of benefit in determining exposure and is not correlated with signs of exposure. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## **5. FIREFIGHTING MEASURES**

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

**Unsuitable extinguishing media:** Do not use direct water stream. May spread fire.

#### **Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide. Hydrogen halides.

**Unusual Fire and Explosion Hazards:** Container may rupture from gas generation in a fire situation. Blowing agent vaporizes quickly at room temperature. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.

#### **Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Only trained and properly protected personnel must be involved in clean-up operations. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of confined or poorly ventilated areas. Keep upwind of spill. Spilled material may cause a slipping hazard. Ventilate area of leak or spill. Confined space entry procedures must be followed before entering the area. Refer to section 7, Handling, for additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Collect in suitable and properly labeled containers. Wash the spill site with water. See Section 13, Disposal Considerations, for additional information.

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## **7. HANDLING AND STORAGE**

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**Precautions for safe handling:** Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Do not swallow. Avoid breathing vapor. Use with adequate ventilation. Keep container closed. Do not enter confined spaces unless adequately ventilated. This material is hygroscopic in nature. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

**Conditions for safe storage:** Store in a dry place. Avoid prolonged exposure to heat and air. Protect from atmospheric moisture. Blowing agent may migrate from product and accumulate in some storage situations. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Store in the following material(s): Carbon steel. Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Aluminum. Plasite 3066 lined container. Plasite 3070 lined container. 316 stainless steel. See Section 10 for more specific information.

**Storage stability**

**Storage temperature:** 15 - 32 °C (59 - 90 °F)      **Storage Period:** 3 Month

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**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**Control parameters**

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
1,1,1,3,3 - Pentafluoropropane	US WEEL	TWA	300 ppm
Triethyl phosphate	US WEEL	TWA	7.45 mg/m3
Diethylene glycol	US WEEL	TWA	10 mg/m3
N,N-Dimethylcyclohexylamine	Dow IHG	TWA	1 ppm
Triethanolamine	Dow IHG ACGIH	TWA TWA	Absorbed via skin 5 mg/m3

**Exposure controls**

**Engineering controls:** Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only in enclosed systems or with local exhaust ventilation. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. Lethal concentrations may exist in areas with poor ventilation.

**Individual protection measures**

**Eye/face protection:** Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

**Skin protection**

**Hand protection:** Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Use gloves with insulation for thermal protection, when needed. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Styrene/butadiene rubber. Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl"). **NOTICE:** The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task. When handling hot material, protect skin from thermal burns as well as from skin absorption.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Appearance

<b>Physical state</b>	Liquid.
<b>Color</b>	Natural
<b>Odor</b>	Amine.
<b>Odor Threshold</b>	No test data available
<b>pH</b>	No test data available
<b>Melting point/range</b>	Not applicable to liquids
<b>Freezing point</b>	No test data available
<b>Boiling point (760 mmHg)</b>	No test data available
<b>Flash point</b>	<b>closed cup</b> 100 °C ( 212 °F) <i>Calculated.</i>
<b>Evaporation Rate (Butyl Acetate = 1)</b>	No test data available
<b>Flammability (solid, gas)</b>	Not applicable to liquids
<b>Lower explosion limit</b>	No test data available
<b>Upper explosion limit</b>	No test data available
<b>Vapor Pressure</b>	69 lb/in2 at 55 °C (131 °F) <i>Estimated.</i>
<b>Relative Vapor Density (air = 1)</b>	No test data available
<b>Relative Density (water = 1)</b>	1.206 <i>ASTM D891</i>
<b>Water solubility</b>	No test data available
<b>Partition coefficient: n-octanol/water</b>	no data available
<b>Auto-ignition temperature</b>	No test data available
<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	375 cSt at 25 °C (77 °F) <i>ASTM D4878</i>
<b>Explosive properties</b>	Not explosive
<b>Oxidizing properties</b>	No
<b>Molecular weight</b>	no data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** no data available

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7.

**Possibility of hazardous reactions:** Will not occur by itself.

**Conditions to avoid:** Product can oxidize at elevated temperatures. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Generation of gas during decomposition can cause pressure in closed systems.

**Incompatible materials:** Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases. Avoid contact with metals such as: Brass. Zinc. Copper. Avoid unintended contact with isocyanates. The reaction of polyols and isocyanates generates heat.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Hydrogen halides. Ketones. Polymer fragments.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information on this product or its components appear in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. The data presented are for the following material: Diethylene glycol. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure.

As product: Single dose oral LD50 has not been determined.

#### Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

As product: The dermal LD50 has not been determined.

#### Acute inhalation toxicity

Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats).

As product: The LC50 has not been determined.



**Skin corrosion/irritation**

Prolonged contact may cause skin irritation with local redness.

**Serious eye damage/eye irritation**

May cause severe eye irritation.

May cause severe corneal injury.

Vapor of amines may cause swelling of the cornea resulting in visual disturbances such as blurred or hazy vision. Bright lights may appear to be surrounded by halos. Effects may be delayed and typically disappear spontaneously.

**Sensitization**

Contains component(s) which have shown limited potential to produce allergic skin reactions.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Contains a component which is reported to be a weak organophosphate-type cholinesterase inhibitor. Excessive exposure may produce organophosphate type cholinesterase inhibition.

Signs and symptoms of excessive exposure may be headache, dizziness, incoordination, muscle twitching, tremors, nausea, abdominal cramps, diarrhea, sweating, pinpoint pupils, blurred vision, salivation, tearing, tightness in chest, excessive urination, convulsions.

Contains component(s) which have been reported to cause effects on the following organs in humans:

Kidney.

Contains component(s) which have been reported to cause effects on the following organs in animals:

Liver.

Respiratory tract.

Heart.

**Carcinogenicity**

For the minor component(s): Findings from a chronic skin painting study by NTP include liver tumors in mice. Mechanistic studies indicate that tumor formation is of questionable relevance to humans.

Diethylene glycol has been tested for carcinogenicity in animal studies and is not believed to pose a carcinogenic risk to man.

**Teratogenicity**

Diethylene glycol has caused toxicity to the fetus and some birth defects at maternally toxic, high doses in animals. Other animal studies have not reproduced birth defects even at much higher doses that caused severe maternal toxicity. Contains component(s) which, in laboratory animals, have been toxic to the fetus only at doses toxic to the mother. However, the relevance of this to humans is unknown. Dose levels producing these effects were many times higher than any dose levels expected from exposure due to use.

**Reproductive toxicity**

Diethylene glycol did not interfere with reproduction in animal studies except at very high doses.

**Mutagenicity**

Genetic toxicity studies on tested components were predominantly negative. Contains component(s) which were negative in some animal genetic toxicity studies and positive in others.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**COMPONENTS INFLUENCING TOXICOLOGY:****1,4-Benzenedicarboxylic Acid, Dimethyl Ester, manuf. of, by-products from, Polymers with Diethylene Glycol****Acute oral toxicity**

Typical for this family of materials. LD50, Rat, > 10,000 mg/kg

**Acute dermal toxicity**

The dermal LD50 has not been determined.

For this family of materials: LD50, Rabbit, > 2,000 mg/kg Estimated. No deaths occurred at this concentration.

**Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous.

As product: The LC50 has not been determined.

**Phenol, polymer with formaldehyde , propylene oxide and ethylene oxide****Acute oral toxicity**

LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute dermal toxicity**

LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. For respiratory irritation and narcotic effects: No relevant data found.

The LC50 has not been determined.

**1,1,1,3,3 - Pentafluoropropane****Acute oral toxicity**

Single dose oral LD50 has not been determined.

**Acute dermal toxicity**

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute inhalation toxicity**

LC50, Rat, 4 Hour, vapour, 1,096 mg/l

**Triethyl phosphate****Acute oral toxicity**

LD50, Rat, 1,131 mg/kg

**Acute dermal toxicity**

LD50, Guinea pig, > 21,400 mg/kg

**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 2.35 mg/l No deaths occurred at this concentration.

**Diethylene glycol**

**Acute oral toxicity**

Oral toxicity is expected to be moderate in humans due to ethylene glycol even though tests with animals show a lower degree of toxicity. Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure. LD50, Rat, male, 19,600 mg/kg

Lethal Dose, Human, adult, 2 Ounces Estimated.

**Acute dermal toxicity**

LD50, Rabbit, 13,330 mg/kg

**Acute inhalation toxicity**

LC50, Rat, 4 Hour, dust/mist, > 4.6 mg/l The LC50 value is greater than the Maximum Attainable Concentration. No deaths occurred at this concentration.

**2-(2-Hydroxyethoxy)ethyl-2-hydroxypropyl-3,4,5,6-tetrabromo phthalate**

**Acute oral toxicity**

LD50, Rat, female, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute dermal toxicity**

LD50, Rabbit, > 20,000 mg/kg

**Acute inhalation toxicity**

LC0, 1 Hour, vapour, > 0.008 mg/l Other guidelines The LC50 value is greater than the Maximum Attainable Concentration. No deaths occurred following exposure to a saturated atmosphere.

**Amine polyol**

**Acute oral toxicity**

LD50, Rat, 1,370 mg/kg

**Acute dermal toxicity**

LD50, Rabbit, 12,800 mg/kg

**Acute inhalation toxicity**

The LC50 has not been determined.

**N,N-Dimethylcyclohexylamine**

**Acute oral toxicity**

LD50, Rat, 272 mg/kg

**Acute dermal toxicity**

Observations in animals include: Convulsions. Tremors. LD50, Rat, 380 mg/kg

**Acute inhalation toxicity**

LC50, Rat, 6 Hour, vapour, > 1.7 - 5.8 mg/l OECD Test Guideline 403

**Tris(dimethylamino)propyl amine**

**Acute oral toxicity**

LD50, Rat, 2,350 mg/kg

**Acute dermal toxicity**

LD50, Rabbit, 1,150 mg/kg

**Acute inhalation toxicity**

LC50, Rat, 4 Hour, 6.9 mg/l

**Triethanolamine**

**Acute oral toxicity**

LD50, Rat, 6,400 mg/kg

**Acute dermal toxicity**

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute inhalation toxicity**

Based on the available data, respiratory irritation was not observed. No deaths occurred following exposure to a saturated atmosphere.

**1-Methyl-1H-imidazole**

**Acute oral toxicity**

LD50, Rat, 1,130 mg/kg

**Acute dermal toxicity**

LD50, Rabbit, 400 - 600 mg/kg

**Acute inhalation toxicity**

Vapor may cause severe irritation of the upper respiratory tract (nose and throat) and lungs.

The LC50 has not been determined.

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## **12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information on this product or its components appear in this section when such data is available.*

**Toxicity**

**1,4-Benzenedicarboxylic Acid, Dimethyl Ester, manuf. of, by-products from, Polymers with Diethylene Glycol**

**Acute toxicity to fish**

For similar material(s):

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

**Phenol, polymer with formaldehyde , propylene oxide and ethylene oxide**

**Acute toxicity to fish**

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

LC50, Danio rerio (zebra fish), static test, 96 Hour, 57.1 mg/l, OECD Test Guideline 203 or Equivalent

**Toxicity to bacteria**

EC50, activated sludge, Respiration inhibition, 30 min, > 200 mg/l, OECD 209 Test

**1,1,1,3,3 - Pentafluoropropane**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, > 100 mg/l

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l

**Acute toxicity to algae/aquatic plants**

ErC50, Selenastrum capricornutum (green algae), static test, 72 Hour, Growth rate, > 118 mg/l

**Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), semi-static test, 14 d, mortality, 29 mg/l

**Triethyl phosphate**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, 2,140 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, 350 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

EC50, Desmodesmus subspicatus (green algae), 72 Hour, Growth rate inhibition, 900 mg/l, OECD Test Guideline 201

**Toxicity to bacteria**

EC50, activated sludge, Respiration inhibition, 30 min, > 2,985 mg/l, OECD 209 Test

**Diethylene glycol**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Pimephales promelas (fathead minnow), flow-through test, 96 Hour, 75,200 mg/l, OECD Test Guideline 203 or Equivalent

**Toxicity to bacteria**

EC50, activated sludge, 3 Hour, > 1,000 mg/l, OECD 209 Test

**2-(2-Hydroxyethoxy)ethyl-2-hydroxypropyl-3,4,5,6-tetrabromo phthalate**

**Acute toxicity to fish**

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).  
Toxicity to aquatic species occurs at concentrations above material's water solubility.  
LC50, Lepomis macrochirus (Bluegill sunfish), 96 Hour, 12 mg/l, OECD Test Guideline 203 or Equivalent

### Amine polyol

#### **Acute toxicity to fish**

Based on information for a similar material:

Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).

Based on information for a similar material:

LC50, *Cyprinodon variegatus* (sheepshead minnow), static test, 96 Hour, 17 mg/l, OECD Test Guideline 203 or Equivalent

#### **Acute toxicity to aquatic invertebrates**

Based on information for a similar material:

LC50, saltwater mysid *Mysidopsis bahia*, static test, 96 Hour, 2.6 mg/l, OECD Test Guideline 202 or Equivalent

### N,N-Dimethylcyclohexylamine

#### **Acute toxicity to fish**

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.

LC50, *Oncorhynchus mykiss* (rainbow trout), static test, 96 Hour, 28.1 mg/l, OECD Test Guideline 203 or Equivalent

#### **Acute toxicity to aquatic invertebrates**

LC50, *Daphnia magna* (Water flea), static test, 48 Hour, 75 mg/l, OECD Test Guideline 202 or Equivalent

#### **Acute toxicity to algae/aquatic plants**

NOEC, *Desmodesmus subspicatus* (*Scenedesmus subspicatus*), 72 Hour, Growth rate, 0.0625 mg/l, OECD Test Guideline 201

#### **Toxicity to bacteria**

EC50, Bacteria, 17 Hour, Growth inhibition, 206 mg/l, DIN 38412

### Tris(dimethylamino)propyl amine

#### **Acute toxicity to fish**

Material is practically non-toxic to fish on an acute basis (LC50 > 100 mg/L).

LC50, *Oryzias latipes* (Orange-red killifish), static test, 48 Hour, 430 mg/l, OECD Test Guideline 203 or Equivalent

### Triethanolamine

#### **Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.

LC50, *Pimephales promelas* (fathead minnow), flow-through test, 96 Hour, 11,800 mg/l, OECD Test Guideline 203 or Equivalent

#### **Acute toxicity to aquatic invertebrates**

EC50, *Ceriodaphnia dubia* (water flea), static test, 48 Hour, 609.9 mg/l, OECD Test Guideline 202 or Equivalent

#### **Acute toxicity to algae/aquatic plants**

ErC50, alga *Scenedesmus* sp., static test, 72 Hour, Growth rate inhibition, 512 mg/l, OECD Test Guideline 201 or Equivalent, Test substance: Neutralised product

**Toxicity to bacteria**

EC50, activated sludge, 3 Hour, > 1,000 mg/l, OECD 209 Test

**Chronic toxicity to aquatic invertebrates**

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 16 mg/l

LOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 31 mg/l

**1-Methyl-1H-imidazole**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Leuciscus idus (Golden orfe), static test, 96 Hour, > 100 - 200 mg/l, Method Not Specified.

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, 180 mg/l, Method Not Specified.

**Acute toxicity to algae/aquatic plants**

EC50, Desmodesmus subspicatus (green algae), Static, 72 Hour, 180.7 mg/l, OECD Test Guideline 201 or Equivalent

**Toxicity to bacteria**

EC50, activated sludge, 17 Hour, 1,100 mg/l, Method Not Specified.

**Persistence and degradability**

**1,4-Benzenedicarboxylic Acid, Dimethyl Ester, manuf. of, by-products from, Polymers with Diethylene Glycol**

**Biodegradability:** No relevant data found.

**Phenol, polymer with formaldehyde, propylene oxide and ethylene oxide**

**Biodegradability:** Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

**Biodegradation:** 16 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301B or Equivalent

**1,1,1,3,3 - Pentafluoropropane**

**Biodegradability:** Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

**Biodegradation:** 8 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301D or Equivalent

**Theoretical Oxygen Demand:** 0.60 mg/mg

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 360 d

**Method:** Estimated.

**Triethyl phosphate**

**Biodegradability:** Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Not applicable

**Biodegradation:** > 90 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 302B or Equivalent

**Theoretical Oxygen Demand:** 1.58 mg/mg

**Diethylene glycol**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Pass

**Biodegradation:** 90 - 100 %

**Exposure time:** 20 d

**Method:** OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable

**Biodegradation:** 82 - 98 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 302C or Equivalent

**Theoretical Oxygen Demand:** 1.51 mg/mg Estimated.

**2-(2-Hydroxyethoxy)ethyl-2-hydroxypropyl-3,4,5,6-tetrabromo phthalate**

**Biodegradability:** Expected to degrade slowly in the environment.

**Theoretical Oxygen Demand:** 0.74 mg/mg

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 0.351 d

**Method:** Estimated.

**Amine polyol**

**Biodegradability:** Most polyols are expected to degrade only slowly in the environment.

**N,N-Dimethylcyclohexylamine**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Pass

**Biodegradation:** 90 - 100 %

**Exposure time:** 18 d

**Method:** OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable

**Biodegradation:** 88 %

**Exposure time:** 24 d

**Method:** OECD Test Guideline 302B or Equivalent



**Theoretical Oxygen Demand:** 3.40 mg/mg

**Tris(dimethylamino)propyl amine**

**Biodegradability:** Material is not readily biodegradable according to OECD/EEC guidelines.

**Theoretical Oxygen Demand:** 3.41 mg/mg

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 0.031 d

**Method:** Estimated.

**Triethanolamine**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Pass

**Biodegradation:** 97 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable

**Biodegradation:** 89 %

**Exposure time:** 14 d

**Method:** OECD Test Guideline 302B or Equivalent

**Theoretical Oxygen Demand:** 2.04 mg/mg

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 0.097 d

**Method:** Estimated.

**1-Methyl-1H-imidazole**

**Biodegradability:** Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

**Theoretical Oxygen Demand:** 3.12 mg/mg

**Photodegradation**

**Test Type:** Half-life (indirect photolysis)

**Sensitizer:** OH radicals

**Atmospheric half-life:** 0.296 d

**Method:** Estimated.

**Bioaccumulative potential**

**1,4-Benzenedicarboxylic Acid, Dimethyl Ester, manuf. of, by-products from, Polymers with Diethylene Glycol**

**Bioaccumulation:** No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

**Phenol, polymer with formaldehyde , propylene oxide and ethylene oxide**

**Bioaccumulation:** No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

**1,1,1,3,3 - Pentafluoropropane**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 1.35 Measured

**Triethyl phosphate**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 0.80 Measured

**Diethylene glycol**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** -1.98 at 20 °C Estimated.

**Bioconcentration factor (BCF):** 100 Fish. Measured

**2-(2-Hydroxyethoxy)ethyl-2-hydroxypropyl-3,4,5,6-tetrabromo phthalate**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 3.83 Estimated.

**Bioconcentration factor (BCF):** 39 Fish. Estimated.

**Amine polyol**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 0.2 Measured

**N,N-Dimethylcyclohexylamine**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 2.31 Estimated.

**Tris(dimethylamino)propyl amine**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 0.6 Estimated.

**Triethanolamine**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** -2.3 at 25 °C Measured

**Bioconcentration factor (BCF):** < 3.9 Cyprinus carpio (Carp) 42 d Measured

**1-Methyl-1H-imidazole**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** 0.6 Estimated.

**Mobility in soil****1,4-Benzenedicarboxylic Acid, Dimethyl Ester, manuf. of, by-products from, Polymers with Diethylene Glycol**

No data available.

**Phenol, polymer with formaldehyde , propylene oxide and ethylene oxide**

No relevant data found.

**1,1,1,3,3 - Pentafluoropropane**

Potential for mobility in soil is medium (Koc between 150 and 500).

**Partition coefficient(Koc):** 280 Estimated.

**Triethyl phosphate**

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

**Partition coefficient(Koc):** 48 Estimated.

**Diethylene glycol**

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient(Koc):** < 1 Estimated.

**2-(2-Hydroxyethoxy)ethyl-2-hydroxypropyl-3,4,5,6-tetrabromo phthalate**

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

**Partition coefficient(Koc):** 10 Estimated.

**Amine polyol**

Expected to be relatively immobile in soil (Koc > 5000).

**N,N-Dimethylcyclohexylamine**

Potential for mobility in soil is high (Koc between 50 and 150).

**Partition coefficient(Koc):** 70 Estimated.

**Tris(dimethylamino)propyl amine**

Expected to be relatively immobile in soil (Koc > 5000).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

**Partition coefficient(Koc):** > 5000 Estimated.

**Triethanolamine**

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient(Koc):** 10 Estimated.

**1-Methyl-1H-imidazole**

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient(Koc):** 16 Estimated.

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## 13. DISPOSAL CONSIDERATIONS

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed,

permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

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## 14. TRANSPORT INFORMATION

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### DOT

Not regulated for transport

### Classification for SEA transport (IMO-IMDG):

Not regulated for transport

**Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

### Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Acute Health Hazard  
Chronic Health Hazard

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### Pennsylvania Worker and Community Right-To-Know Act:

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Diethylene glycol	111-46-6
Triethanolamine	102-71-6

**California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)**

WARNING: This product contains a chemical(s) known to the State of California to cause cancer.

Components	CASRN
alpha-Methylstyrene	98-83-9

**United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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**Product Literature**

Additional information on this product may be obtained by calling your sales or customer service contact.

**Revision**

Identification Number: 101216103 / A001 / Issue Date: 04/10/2015 / Version: 4.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Legend**

Absorbed via skin	Absorbed via skin
ACGIH	USA. ACGIH Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline
TWA	8-hour, time-weighted average
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other

than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.